

Receiving Report

Date: 1/12/12

Batch No: M1/6963

Supplier: Thyssen K

Dart P/O: 13482

Packing Slip: Yes No
Invoice: Yes No
Receipt: Cash Cr

Release Note Attached: Yes No N/A
Waybill Attached: Yes No N/A
Shipment Complete: Yes No N/A
QC6 Inspection ✓ 11/02/23 N/A
Work Order N/A

Discrepancies

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

Location

Purchase Order Receipt Listing

Page 1 of 1

Tuesday, February 22, 2011 2:32:27 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO13482 Receipt Dates from 2/22/2011 to 2/22/2011 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd									
PO13482	4		M6061T6B0.375X01. f 000		2/17/2011	2/22/2011	36.0000	\$0.98	0.0000	0	\$35.25
CAD	No		6061T6 BAR .375 x f 1.00 116963		36.0000	DESJ02		\$35.25	0.0000	0	
	5		M6061T6B0.625X02. f 500		2/17/2011	2/22/2011	12.0000	\$4.03	0.0000	0	\$48.40
	No		6061-T6 Bar .625 x f 2.50 116963		12.0000	DESJ02		\$48.40	0.0000	0	
	6		M6061T6R0.625 f 6061-T6 Round Bar f .625" 116963		2/17/2011	2/22/2011	24.0000	\$1.04	0.0000	0	\$25.00
	No				24.0000	DESJ02		\$25.00	0.0000	0	
											Total Received Quantity: 72.0000
											Total Qty to Inspect (PO U/M): 0.0000
											Total Reject Quantity: 0.0000
											Total Receipt Value: \$108.65
											Total Balance Due Quantity: 0.0000

BILL OF LADING

No: PEC 697529

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 18Feb11 at 10:07 From PFW
 Probill T151475
 Via APEXMOTOR-PEC
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhcle Trailer
 Slp TRINA VINCE (905-532-1365)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

BILL OF LADING

1) Our Order PEC-301614- 1 Your PO # 13482
 Part # Rel # CHANTAL

STAINLESS STEEL SHEET 304-2B
 .0480 Nom X 48.0000" X 96.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
YU257404	165801	96.00 SFT	3	184

MTR

2) Our Order PEC-301614- 2 Your PO # 13482

Part # Rel # CHANTAL

STAINLESS STEEL SQ BAR 303CD
 1.00" X 144.0000"

THIS ITEM IS BACK ORDERED

3) Our Order PEC-301614- 3 Your PO # 13482

Part # Rel # CHANTAL

ALUMINUM FLAT BAR 6061-T6511
 .375" x 1.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
20583391	165462	36 FT	3	16

MTR

4) Our Order PEC-301614- 4 Your PO # 13482

Part # Rel # CHANTAL

ALUMINUM FLAT BAR 6061-T6511
 .625" x 2.50" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
20572018	165463	12 FT	1	22

MTR

5) Our Order PEC-301614- 5 Your PO # 13482

Part # Rel # CHANTAL

ALUMINUM ROUND BAR 6061-T6511
 .625" DIA X 144.0000"

MTR

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDES MANQUANTES DOIVENT ETRE
 RAPPORTERES IMMEDIATEMENT
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANTISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

for ed.

B I L L O F L A D I N G
Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE

No: PEC 697529
Ship Date 18Feb11 at 10:07 From PFW
Probill T151475
Via APEXMOTOR-PEC
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhicle Trailer
Slp TRINA VINCE (905-532-1365)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

Heat Number Tag No
20585214 165465

Quantity	PCS	Wt LBS
24 FT	2	9
TOTAL:		LBS 231
Tags	PCS	
4	9	

Heat Number
20572018
20583391
20585214
YU257404

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 SKID, 1 BDL G.W. 311 LBS

ITEM (1) SKID
ITEMS (3,4,5) BDL

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER AS OF DEC 8/08.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDES MANQUANTES DOVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
375" x 1.00" x 144.0000"
PART NO:

PO/Ref 13482

/CHANTAL

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-697529-003

18Feb11

Pg 1/2

Signed by: _____

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE.

CONCORD, ON - L4K-5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON - L4K5C6

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Creation Date	Cert Number	Page
1100249517	5	PEC-224996-5	13-OCT-10	SAPA296277	Page 1 of 2

Quantity Shipped	Date Shipped	Item Description	Specification
1148	LB 13-OCT-10	Extruded Rectangular Bar 0.375 TK x 1.000 W RAD	ASTM B221 REV 08 AMS-QQ-A-200/8 REV ASME SB221 REV 09 UNS#A96061 REV
BL	Item No.	144.000 IN LN FIN M-MILL	
171066	G03361550	W/F 0.441 F 06 CS 1.1 6061/T6511	
Delivery Id	Item No. Rev	Marking CONTINUOUS;	
4147315	—		
Customer Part No.			
375X1			

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material meet the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Dave A Lukasak
Tech/Quality Manager

13-OCT-10

11/02/23

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight
		Gross	Net	
G12-PKG1315320	20583391	96	PCS	516 510
G12-PKG1315330	20583391	120	PCS	644 638

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	—	0.70	0.15	0.40	—	0.15	0.80	1.20	0.04	0.35	—	0.25



Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O
1100249517	5	PEC-224996-5

Cert Number	Page
SAPA296277	Page 2 of 2
Cert Creation Date	Cert Print Date
13-OCT-10	13-OCT-10

Alloy	Ti		Bi		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.15	---	--	--	--	0.05	---	0.15	

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
4023622	0.66	0.25	0.22	0.04	0.91	0.05	0.03	0.02	--	--	--	--

Mechanical Property - Test Limits

Test Type	UTS - L		TYS - L		EL 4D-Long	
	UOM	KSI	UOM	KSI	UOM	PCT
# of Test	--	--	--	--	--	--
Test Temper	Lot Number	# of Test	MIN Value	MAX Value	MIN Value	MAX Value
T6511	205K391	4	43.7	46.0	40.3	43.2
					17.0	18.0

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method.

All Alloys Produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy

In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1

Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872.1

Made in USA

an
10/2/23

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
625" x 2.50" X 144.0000"
PART NO.

PO/Ref 13482

/CHANTAL

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-697529-004

18Feb11

Pg 1/3

Signed by: _____

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA
17929-0187

Rec: 22
Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE

CONCORD, ON - L4K-5C6

Ship To Customer
THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON - L4K5C6

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O
1100244094	1	PEC-224694-1

Cert Number	Page
SAPA289300	Page 1 of 3
Cert Creation Date	Cert Print Date
29-SEP-10	29-SFP-10

Quantity Shipped	Date Shipped	Item Description	Specification
1123	LB 29-SEP-10	Extruded Rectangular Bar 0.625 TK x 2.500 W RAD	ASTMB221 REV 08 AMS-QQ A 200/8 REV
B/L	Item No.	144 IN LN FIN M-MH.I. W/F 1.838 F 03 CS 2.6	ASMEB221 REV 09 UNS#A96061 REV
167607	G03361957	6061/T6511	
Delivery Id	Item No. Rev	Marking CONTINUOUS;	
4144452			
Customer Part No.			
.625X2.5			

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on
this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in part or form without prior written approval of our Quality Assurance Dept.

Signature And Title

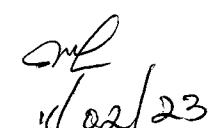


Dave A Lukasak
Tech/Quality Manager

29-SEP-10

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G12-PKG1293213	20561852	18	PCS	402	397
G12-PKG1301812	20572018	33	PCS	732	726


1/02/23

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	--	0.70	0.15	0.40	--	0.15	0.80	1.20	0.04	0.35	--	0.25

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
.625" x 2.50" X 144.0000"

PART NO

PO/Ref 13482

/CHANTAL

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-697529-004

18Feb11

Pg 2/3

Signed by: _____

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

Sales Order Number		Line No.	Customer P/O		Cert Number	Page
1100244094			PEC-224694-1		SAPA289300	Page 2 of 3
					Cert Creation Date	Cert Print Date

Alloy	Ti		Bi		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	—	0.15	—	—	—	—	—	0.05	—	0.15

Composition Results

Heat / Cast	Si	Fe	Ca	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
0049122	0.59	0.29	—	0.20	0.10	0.85	0.05	0.04	0.01	—	—	—
3024370	0.66	0.26	—	0.23	0.03	0.87	0.05	0.03	0.02	—	—	—

Mechanical Property - Test Limits

Test Type	UTS - L		TYS - L		EL 4D-Long	
	UOM	KSI	KSI	PCT		
		—		—	—	
Test Temp.	Lot Number	# of Tests	MIN Value	MAX Value	MIN Value	MAX Value
T6511	20561852	2	42.7	43.6	39.2	41.0
Test Type	UTS - L		TYS - L		EL 4D-Long	
	UOM	KSI	KSI	PCT		
		—		—	—	
Test Temp.	Lot Number	# of Tests	MIN Value	MAX Value	MIN Value	MAX Value
T6511	20572018	2	45.2	45.9	42.4	43.5

*mf
11/02/23*

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method.

All Alloys Produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy

In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
.625" x 2.50" X 144.0000"
PART NO.

Certificate of Mill Test Results

BL PEC-697529-004

18Feb11

Pg 3/3

PO/Ref 13482

/CHANTAL

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: _____

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA
17929-0187

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Creation Date	Page
1100244094	1	PEC-224694-1	29-SEP-10	3 of 3

Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872.1

Made in USA

sapa

Sapa Industrial Extrusions
33 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
4700 BOIS FRANC

ST LAURENT, - H4S 1A7

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
4700 BOIS FRANC

ST LAURENT, QC - H4S 1A7



Certified Inspection Report

Cert Number	Page
SAPA292117	Page 1 of 2
Cert Creation Date	Cert Print Date
05-OCT-10	05-OCT-10

Sales Order Number
1100249031

Line No.

Customer P/O
VIM-60169-3

Quantity Shipped	Date Shipped
1512	LB
B/L	05-OCT-10
168828	GD3298100
Delivery Id	Item No. Rev
4146114	CustomerPart No.
	.625ER+

Item Description
Extruded ECON-O-ROD
Plus
0.625 DIA +/-0.004
SECT 555316
144.000 IN LN
FIN M-MILL
W/F 0.361 F 5 CS .63
6061/T6511
Marking CONTINUOUS;

Specification
ASTMB221 REV 08
AMS-QQ-A-2008 REV
ASMEB221 REV 09
UNS#A96051 REV
SAF1454 REV

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signature And Title

Dave A Lukasak

05-OCT-10

Tech/Quality Manager

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight
				Gross
				Net
GI2-PKG1314936	20585214	117	PCS	510
GI2-PKG1314939	20585214	117	PCS	510
GI2-PKG1314953	20585214	117	PCS	510
				504
				514
				504

Composition Limits

Alloy	Si	Fe	Cu	Ma	Mg	Cr	Zn
	Min	Max	Min	Max	Min	Max	Min
6061	0.40	0.80	—	0.70	0.15	0.40	—
					0.15	0.80	1.20
					0.04	0.35	—
							0.25

Sapa

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1100249031	3	VIM-60169-3	SAPA292117	Page 2 of 2
			Cert Creation Date	Cert Print Date
			05-OCT-10	05-OCT-10

Alloy	Ti		Bi		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	--	0.15	--	--	--	--	--	0.05	--	0.15

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
4023578	0.70	0.26	0.32	0.07	0.90	0.08	0.04	0.01	--	--	--	--
5024428	0.68	0.31	0.30	0.09	0.86	0.09	0.03	0.02	--	--	--	--

Mechanical Property - Test Limits

Test Type	UTS - L		TYS - L		EL 4D-Long	
	UOM	KSI	UOM	KSI	UOM	PCT
Test Temp	°F		Test Temp	°F	Test Temp	
# of Test		--	# of Test		# of Test	--
Test Temp	Ext Number	# of Test	MIN Value	MAX Value	MIN Value	MAX Value
T6511	20585214	7	43.7	45.9	39.5	42.3
					17.4	17.8

on 11/02/23

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method

All Alloys Produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy

In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1

Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872.1

Made in USA



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO13482**

Purchase Order Date 2/11/11
PO Print Date 2/11/11

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	10127-2607
Vendor Fax	Tax Resale Nbr	Net 30
Vendor Account Nbr	Terms	CAD
	Currency	
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
2/11/2011

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
	Vendor Part Number						
1	M304S18GA	304/316 .050 Sheet	2/17/11 Yes	96.00 sf	Yours ppd	\$4.3750	\$420.00
		Special Inst:	MATERIAL: AISI 304/316 SS SHEET ANNELED 2B FINISH AS PER MIL-S-5059 OR AMS 5513 (304) AMS 5524 (316) OR ASTM A240 OR ASME SA240				
2	M2024T3S.063	2024-T3 .063 sheet	2/17/11 Yes	144.00 sf	Yours ppd	\$4.2708	\$615.00
		Special Inst:	MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209				
3	M303B1.000X1.000	303 BAR 1" X 1"	2/17/11 Yes	12.00 f	Yours ppd	\$15.8875	\$190.65
		Special Inst:	MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE				

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 2/11/11



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO13482**

Purchase Order Date 2/11/11

PO Print Date 2/11/11

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

4	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	2/17/11	✓ 36.00	Yours ppd	\$0.9792	\$35.25
			Yes	f			

Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62
ALUMINUM BAR AS PER QQ-A-225/8
OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116 OR AMS-
QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM
B221

5	M6061T6B0.625X02.500	6061-T6 Bar .625 x 2.50	2/17/11	✓ 12.00	Yours ppd	\$4.0333	\$48.40
			Yes	f			

Special Inst: MATERIAL: AS ABOVE

6	M6061T6R0.625	6061-T6 Round Bar .625"	2/17/11	✓ 24.00	Yours ppd	\$1.0417	\$25.00
			Yes	f			

Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62
ALUMINUM ROUND BAR AS PER QQ-A-
225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116 OR AMS-
QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM
B221

PO Total: \$1,334.30

**MATERIAL CERTIFICATION
RECD UPON DELIVERY**

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 2/11/11

Q U O T A T I O N

NO: PEC ST-301336

Quoted By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 11Feb11 Qte Ref
Frt PREPAID Via FOB
Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL
Slp TRINA VINCE (905-532-1365)

Test Certs: Chem-Y Phys-Y - 1 Original copies with Shipment, 1 with Invoice

1 STAINLESS STEEL SHEET 304-2B ✓
.0480 Nom X 48.0000" X 96.0000"

**STOCK
MATERIAL 2 PCS @ 140.8000 EA 281.60
ENERGY SURCHARGE 15.0000 LOT 15.00

2 STAINLESS STEEL SQ BAR 303CD
1.00" X 144.0000" ✓ 1 PCS 41 LBS

**MATERIAL DUE FEB 15 MATERIAL 1 PCS @ 190.6500 EA 190.65

3 STAINLESS STEEL FLAT BAR 303 1 PCS 1 LBS
1.25" x 3.50" x 72.0000"
MATERIAL 1 LBS @ CWT

4 ALUMINUM FLAT BAR 6061-T6511 3 PCS 16 LBS
.375" x 1.00" x 144.0000"

**STOCK MATERIAL 3 PCS @ 11.7500 EA 35.25

5 ALUMINUM FLAT BAR 6061-T6511 1 PCS 22 LBS
.625" x 2.50" X 144.0000"

** STOCK
MATERIAL 1 PCS @ 48.4000 EA 48.40

6 ALUMINUM SQUARE BAR 6061-T6511 1 PCS 8 LBS
750" X 144.0000"

**STOCK

Q U O T A T I O N

No: PEC ST-301336

Quoted By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
 DART AEROSPACE

Quoted Ship To: (1)
 DART AEROSPACE

Q U O T A T I O N

QT No: PEC ST-301336

MATERIAL	1 PCS @	25.0000 EA	25.00
----------	---------	------------	-------

7 ALUMINUM ROUND BAR 6061-T6511 .625" DIA X 144.0000"	2 PCS	9 LBS
--	-------	-------

**STOCK MATERIAL	2 PCS @	12.5000 EA	25.00
---------------------	---------	------------	-------

8 ALUMINUM SHEET 2024 -T3 .0640 Nom X 48.0000" X 144.0000"	3 PCS	129 LBS
---	-------	---------

**MATERIAL IN U.S BRANCH - DUE FEB 16
***4-6 DAYS FROM RECEIPT OF MATERIAL

**CLOSEST SIZE AVAILABLE MATERIAL	3 PCS @	205.0000 EA	615.00
--------------------------------------	---------	-------------	--------

9 <u>ALUMINUM ANGLE 6063-T5-</u> <u>1.00" x 1.00" x .062" X 252.0000"</u>	3 PCS	9 LBS
--	-------	-------

**STOCK MATERIAL	3 PCS @	8.3333 EA	25.00
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MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER AS OF DEC 8/08.***

Order Totals: 9 Items 363 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
1,245.90			15.00	163.91	1,424.81
Taxes: ONHSTS 163.91 0.00 0.00					0.00

2024T3S.063 X 128SF ✓

W130451884 X 44SF ✓

M6061T6T0.375W.058 X 100ft

LED-50-17-BG-E0705	1	0	0	5
M1010B0.500X03.000	8.16	0	0	0
M1010R0.375	0.36	0	10	0
M1018TR1.250W.109	3.684210526	0	14.21	0
M12883/45-01	2	0	4	4
M174B0.500X02.000	9.11E-02	0	56.4027	20
M174B1.250X02.000	6.787225255	0	24.73765	20
M174B2.000X01.500	2.412105263	0	10.67	12
M174PH-H900B3.937X4.750	15.00432316	0	19.37915	8
M174PH-H900R1.000	91.97729118	0	11.62	4
M174PH-H900R1.375	92.49978947	0	34.4	4
M2024T3A1.0 X 1.0 X.125	0.2	0	10.2	0
M2024T3S.040	320.9890474	0	192.2595	64
M22759/16-229	1.258963158	0	184.1537	100
M2650-6	27.84286749	0	63.44736844	30
M303B0.500X0.500	0.300063158	0	10.6908	6
M303B1.000X03.000	1.145	0	6.905	0
M303B1.000X1.000	4.172233634	0	4.68596	6 ^{12ft}
M303B1.000X2.000	4.638604737	0	17.68421	6
M303B1.250X03.500	0.560778947	0	3.438	0 ^{6ft}
M303B1.500X03.000	0.121647368	0	2.5427	6
M303B2.000X1.750	5.289591579	0	13.76646	10
M303R0.313	6.14E-02	0	22.13	12
M303R0.375	5.159210526	0	34.725	12
M303R0.500	0.155712168	0	23.677	20
M303R0.750	64.49005284	0	66.940216	60
M304B0.500X2.500	429.5256579	0	55.685	12
M304EX0.75-16F	368.2200553	0	983.848933	192
M304R.250	0.777278105	0	34.505236	12
M304R0.375	5.316326318	0	51.8275	10
M304R1.00	8.210526316	0	0	0
M304R0.750	25.20484211	0	55.98003684	24
M304S12GA	66.98030015	0	191.5	32
M304TR0.375W.035	3.16E-02	0	53.5	6
M304TR0.375W.065	0.137404047	0	27.5387	12
M304TR0.750W.065	1.212994737	0	48.5	24
M304TR1.000W.049	2.213136421	0	23.515268	24
M304TR1.125W.065	4.842105263	0	20	12
M304TS0.500W.049	55.59892169	0	253.5326458	200
M304TS0.750W.049	235.7700289	0	300.1154578	120
M4130NB0.500X03.000	46.31368421	0	24	40
M4130NR0.375	0.433157895	0	11.75	0
M4130NR0.750	1.89E-02	0	12.9	6
M4130NT0.500W.049	10.25157895	0	58.283	10
M4130NT0.750W.049	56.66321053	0	105.5417	30
M4130NT1.000W.049	1.120723684	0	21.03125	12
M4130NT1.000W.120	1.828736842	0	15.84	12
M6061T6A.750W0.625	173.6526316	0	0	0
M6061T6A1.000W.125	18.88032159	0	49.00474264	0
M6061T6B0.250X06.000	6.348368421	0	18.448	12
M6061T6B0.375X00.750	3.873942105	0	18.1471	12
M6061T6B0.375X01.000	8.993542112	0	5.2367	24 ^{30ft}

111 463

M6061T6B0.375X02.000	1.131757895	0	21.8023	6
M6061T6B0.375X03.000	0.377878947	0	13.5	6
M6061T6B0.500X02.000	3.410557895	0	27.2834	10
M6061T6B0.500X05.000	28.41631579	0	41.7636	12
M6061T6B0.500X06.000	21.61024211	0	40.4384	24
M6061T6B0.500X10.000	1.210863158	0	14	24
M6061T6B0.625X02.500	6.974568421	0	8.9814	8 12 ^{ft}
M6061T6B0.750X00.250	5.619157895	0	16.5	12
M6061T6B0.750X00.750	7.259785267	0	18.44095	24 12 ^{ft}
M6061T6B0.750X03.000	1.484673684	0	53	20
M6061T6B00750X00.125	30.37514211	0	128.0243	80
M6061T6B1.000X02.000	16.66269474	0	53.4303	40
M6061T6B1.000X02.500	7.97E-02	0	35.14	12
M6061T6B1.000X04.000	56.98260526	0	51.9007	12
M6061T6B1.000X06.000	2.325987994	0	12	6
M6061T6B1.000X12.000	19.78970526	0	26.819	12
M6061T6B1.000X15.000	4.93	0	29.59	24
M6061T6B1.250X01.250	5.030554211	0	24.92745053	12
M6061T6B1.500X01.250	0.272605258	0	18.72035	12
M6061T6B2.000X01.250	9.05194734	0	34.3055	20
M6061T6B2.000X04.500	2.495783684	0	10.86631	6
M6061T6B2.500X01.500	0.304855789	0	32.68334	12
M6061T6B2.500X03.500	1.619034268	0	9	8
M6061T6B30000X01.500	1.109783411	0	19.1289	20
M6061T6H1.000	1.926105263	0	18.13	12
M6061T6R0.625	59.8067	0	26.435	30 24 ^{ft}
M6061T6R0.750	6.340452632	0	47.48984211	40
M6061T6R1.000	2.026189474	0	27.614	12
M6061T6R1.250	0.406097368	0	50.48205	12
M6061T6R1.500	0.824736842	0	15.007	2
M6061T6S.020	9.24E-02	0	18	0
M6061T6S.125	15.48055824	0	84.06	96
M6061T6T0.250W.035	5.368421105	0	20.631579	10
M6061T6T0.3125W.058	6.910683868	0	3.684	100
M6061T6T0.375W.035	8.771446674	0	235.511716	100
M6061T6T0.500W.058	97.71421053	0	152.5	80
M6061T6T1.000W.188	28.56362256	0	50.737418	40
M6061T6T1.500W.125	3.026315789	0	29.5	12
M6061T6T1.750W.065	1.956842105	0	31.959	12
M6061T6T3.500W.375	5.368421053	0	8.5	0
M6061T6T5.000W.125	5.757889474	0	24.3754	6
M6061T6TR4.0X2.0W125	19.80520526	0	25	6
M6061T6TS0.750W.062	125.7062368	0	227.39049	100
M7075T6B1.000X1.000	0.492284592	0	12	10
M7075T6B1.500X1.500	0.221021053	0	16.8526	6
M7075T73B4.000x4.000	5.978852632	0	7.2578	6
M7075T73R1.000	12.06289474	0	14.55	6
M7885/2-4-3	12	0	441	80
M7885/3-4-4	16	0	183	100
M7885/3-4-5	3	0	71	50
M81714/16-3	1	0	4	4
M81714/2-DC1	2	0	4	4

TRANSMISSION VERIFICATION REPORT

TIME : 02/11/2011 15:37
NAME :
FAX :
TEL :
SER. # : F9N212739

DATE, TIME	02/11 15:36
FAX NO./NAME	19057389033
DURATION	00:00:33
PAGE(S)	02
RESULT	OK
MODE	STANDARD
	ECM

11Feb11 15:38 SALES ACKNOWLEDGMENT No: PEC ST-301616
Sold By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: { 1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS
Frt PREPAID
Con 96294
Sip TRINA VINCE 1905-532-1361

Ord 11Feb11 Due 17Feb11
Via APEX MOTOR-PEC FOB CONCORD
PO/Rel 13482/CHANTAL
Tel 613-632-9577 Fax 613-632-1053

S A L E S A C K N O W L E D G M E N T SO No PEC ST-301616
Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM SHEET 2024 -T3
.0640 Nom X 48.0000" X 144.0000"
MATERIAL 3 PCS @ 205.0000 EA 615.00
3 PCS 129 LBS

MILL TEST REPORTS, PACKING SLIPS ARE TO BE SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

SHIP WITH S/O 301614

**DO NOT CHARGE ENERGY SURCHARGE - BILLED
ON S/O 301614

** CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM **
*** TEL 800-826-2600 ***

WE STOCK STAINLESS STEEL!!!!
PLEASE LET US QUOTE YOUR NEXT REQUIREMENT

PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER AS OF DEC. 8, 1988.

***** Order Totals: 1 Items 129 LBS *****
 Material Processing Freight Other Taxes ORDER AMT
 615.00 79.95 694.95
 ***** Taxes: QNHSTS 79.95 *****

11Feb11 15:38 S A L E S A C K N O W L E D G M E N T No: PEC ST-301614
Sold By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS
Fr^t PREPAID
Con 96294
Slp TRINA VINCE (905-532-1365)

Ord 11Feb11 Due 17Feb11
Via APEXMOTOR-PEC FOB CONCORD
PO/Rel 13482/CHANTAL
Tel 613-632-9577 Fax 613-632-1053

=====
S A L E S A C K N O W L E D G M E N T S O N o P E C S T - 3 0 1 6 1 4
Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

1 STAINLESS STEEL SHEET 304-2B .0480 Nom X 48.0000" X 96.0000"	3 PCS	192 LBS	
MATERIAL	3 PCS @	140.8000 EA	422.40
ENERGY SURCHARGE		15.0000 LOT	15.00
2 STAINLESS STEEL SQ BAR 303CD 1.00" X 144.0000"	1 PCS	41 LBS	
MATERIAL	1 PCS @	190.6500 EA	190.65
3 ALUMINUM FLAT BAR 6061-T6511 .375" x 1.00" X 144.0000"	3 PCS	16 LBS	
MATERIAL	3 PCS @	11.7500 EA	35.25
4 ALUMINUM FLAT BAR 6061-T6511 .625" x 2.50" X 144.0000"	1 PCS	22 LBS	
MATERIAL	1 PCS @	48.4000 EA	48.40
5 ALUMINUM ROUND BAR 6061-T6511 .625" DIA X 144.0000"	2 PCS	9 LBS	
MATERIAL	2 PCS @	12.5000 EA	25.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

*****SHIP WITH S/O 301616***
** CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM **
*** TEL. 800-926-2600 ***

* WE STOCK STAINLESS STEEL!!!! *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

:11Feb11 15:38 S A L E S A C K N O W L E D G M E N T No: PEC ST-301614
Sold By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

=====
S A L E S A C K N O W L E D G M E N T SO No PEC ST-301614
Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice
***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER AS OF DEC. 8/08. ***

		Order Totals:	5 Items	280 LBS
*****	*****	*****	*****	*****
Material	Processing	Freight	Other	Taxes ORDER AMT
721.70			15.00	95.76 832.46
*****	*****	*****	*****	*****
Taxes: ONHSTS		95.76		
*****	*****	*****	*****	*****

B I L L O F
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

L A D I N G
No: PEC 697529
Ship Date 18Feb11 at 10:07 From PFW
Probill T151475
Via APEXMOTOR-PEC
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhicle Trailer
Slp TRINA VINCE (905-532-1365)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-301614- 1 Your PO # 13482
Part # Rel # CHANTAL

STAINLESS STEEL SHEET 304-2B
.0480 Nom X 48.0000" X 96.0000"

Heat Number	Tag No	Quantity	PCS	WT LBS
YU257404	165801	96.00 SFT	3	184

MTR

2) Our Order PEC-301614- 2 Your PO # 13482

Part # Rel # CHANTAL

STAINLESS STEEL SQ BAR 303CD
1.00" X 144.0000"
THIS ITEM IS BACK ORDERED

3) Our Order PEC-301614- 3 Your PO # 13482

Part # Rel # CHANTAL

ALUMINUM FLAT BAR 6061-T6511
.375" x 1.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	WT LBS
20583391	165462	36 FT	3	16

MTR

4) Our Order PEC-301614- 4 Your PO # 13482

Part # Rel # CHANTAL

ALUMINUM FLAT BAR 6061-T6511
.625" x 2.50" X 144.0000"

Heat Number	Tag No	Quantity	PCS	WT LBS
20572018	165463	12 FT	1	22

MTR

5) Our Order PEC-301614- 5 Your PO # 13482

Part # Rel # CHANTAL

ALUMINUM ROUND BAR 6061-T6511
.625" DIA X 144.0000"

MTR

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RÉTOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Received

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE

L A D I N G No: PEC 697529
Ship Date 18Feb11 at 10:07 From PFW
Probill T151475
Via APEXMOTOR-PEC
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp TRINA VINCE (905-532-1365)
Sold To: (20115)
DART AEROSPACE

BILL OF LADING					
Heat Number	Tag No	Quantity	PCS	Wt LBS	
20585214	165465	24 FT	2	9	

					Tags PCS LBS
TOTAL: 4 9					231

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 SKID, 1 BDL G.W. 311 LBS

ITEM (1) SKID
ITEMS (3, 4, 5) BDL

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.*** 9:00 AM TO 4:00 PM ***
***** TEL. 800-926-2600 *****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***** PLEASE LEAVE YOUR PHONE NUMBER *****

***PLEASE NOTE A \$15.00 ENERGY SURCHARGE WILL BE

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINIUM • BRASS • COPPER • PLASTICS • STAINLESS

**TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.**
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION: SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B
.0450 INCH X 48.0000" X 96.0000"
PART NO:

PO/R#: 12432 / CHANTAL

We certify that this is a true copy of the test results
concerning the products of the material or article
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC 697-22-001

180611

PG 1/1

Signed by:

MILL TEST CERTIFICATES

92

YIEH MAU CORP.

INVOICE NO. : F10M926

COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET

SPECIFICATION : AISI 304 ASTM A240/A490 and ASME SA240/SA490

CUSTOMER : OLBERT METAL SALES LIMITED

345, SHUAN AN RD. LU CHU BLDG
KAOSHING HUEN TAIWAN E.O.C.
TEL:(02)6072885 FAX:(07)6973005
CERTIFICATE NO: F10M926
DATE OF ISSUE:03/29/2010

SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50 mm					Chemical Composition (%)							
		KGS	LBS			V.S. (mm)	T.S. (mm)	E.L. (%)	HRB	H.V.	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100
304 2B PI																		
14GA X 48" X 96"	1	1,650	3,660	YU267949	98566590-1	314	677	57	36	176	4.6	56	116	39	3	809	1813	2.7
14GA X 48" X 120"	1	1,655	3,665	YU267949	98566530-2	314	677	57	36	176	4.6	56	115	39	3	809	1813	2.7
16GA X 48" X 96"	1	1,710	3,770	YU162515	98566592R9-2	288	624	57	79	152	5.1	48	110	26	3	804	1820	2.7
16GA X 48" X 120"	1	1,665	3,671	YU162515	98566592R9-6	288	624	57	79	152	5.1	48	116	26	3	804	1820	2.7
18GA X 48" X 96"	1	1,948	3,864	YU267404	98561403B-1	295	657	55	85	172	4.6	51	125	36	6	811	1830	2.9
18GA X 48" X 120"	1	1,663	3,666	YU267404	98561403B-4	285	657	55	85	172	4.6	51	125	36	6	811	1830	2.9
304 NC4 LASER																		
18GA X 48" X 96"	1	1,647	3,631	YU161974	96861397B-13	303	680	63	85	171	4	51	124	39	2	802	1811	2.6
18GA X 48" X 120"	1	1,614	3,658	YU161974	96861397B-14	303	680	63	85	171	4	51	124	39	2	802	1811	2.6
16GA X 48" X 96"	1	1,721	3,794	YU162547	98566094B-12	283	662	56	82	160	4.4	47	119	32	10	804	1817	2.5
16GA X 48" X 120"	1	1,656	3,666	YU162547	98566094B-13	282	662	56	82	160	4.4	47	119	32	10	804	1817	2.5
TOTAL:	10	15,688	35,814															

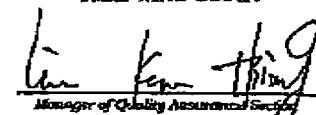
Present: NO MERCURY CONTAMINATION

Bend test passed for all Heat No.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS

BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

YIEH MAU CORP.



Manager of Quality Assurance Section

THYSSENKRUPP MATERIALS NA
DART AEROSPACE
ALUMINUM PLAT BAR 6061-T651
3/8" X 10" X 144.0000
PART NO.

PO/Ref 13482 /CHANTAL
Recently, that there is a true copy of the report
urnished by the producer of the material or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL-PEC-109329-109

18-Feb-11

Pg 1/2

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA
18619-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE

CONCORD, ON - L4K-5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON - L4K-5C6

Certified Inspection Report

Sales Order Number		Line No.	Customer P/O	Cert Creation Date	Cert Number	Page
1100249517	5		PEC-224996-5	13-OCT-10	SAPA396277	1 of 2

Quantity Shipped	Unit	Date Shipped	Item Description	Specification
1148	LB	13-OCT-10	Extruded Rectangular Bar 0.375" TK x 1.000" W RAD	ASTM-H221 REV 08 AMS-QQ-A-2002 REV ASMP-H221 REV 09 UNS-A96061 REV
			144.000 IN LN FIN 44-MILL WIF 0441 P06 CS 1.1 6061/T651	
			Item No. Rev	Marking CONTINUOUS

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Unless Each' and 'Unless Total' have met the limits as shown on this certified inspection report. Remainder is Allowable.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material are, to the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Dave A. Lukaski
Tech/Quality Manager

13-OCT-10

Quantities per Unit Package

Package Number	Lot Number	Quantity	Unit	Weight
012-PK0131530	20583391	96	PCS	516
012-PK01315300	20583391	120	PCS	644
				538

Composition Limits

Alloy	Si			Fe			Ca			Mn			Ni-Mo			Cr			Cu			Zn		
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.10	0.00	—	0.70	0.15	0.40	—	0.15	0.80	1.30	0.04	0.35	—	0.25	—	—	—	—	—	—	—	—	—	—

THYSSENKRUPP MATERIALS NA
DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
375" X 1.0" X 144.0000"
PART NO:

PO/Ref 13482 **CHANTAL**
 Warning: This document is a copy of the report
 furnished by the producer of the metal or data
 resulting from tests made in approval of its

Certificate of Mill Test Results

BL PEC-697329-003

13482

PE-202



Sapa Industrial Extrusions
 10 PITTSTREET
 CRESSONA, PA
 17929-0187

Certified Inspection Report

Sales Order Number: 1100249517 Line No. 5 Customer POC: PEC-234896-5

Cert Number: SAPA206277	Page: 2 of 2
Cert Creation Date: 13-OCT-10	Cert Print Date: 13-OCT-10

Alloy	Grade	Test	Min.	Max.	Others Each		Others Total	
					Mn	Mo	Mn	Mo
6061			0.15	—	—	—	0.05	0.15

Composition Results

Spec / Cert	Si	Al	Fe	Cr	Zn	TV	Pb	Others Each	Others Total
4093622	0.66	0.25	0.22	0.04	0.91	0.03	0.02	—	—

Mechanical Property - Test Limits

Test Type	Test Number	Spec of Test	UTS-L		TYS-L		EL 40-Long	
			KSI	KSI	KSI	KSI	PCT	PCT
UTS-L	10503291	4	43.7	46.0	40.3	43.2	11.0	18.0

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield Strength has been determined by the 0.2% offset method.

All Alloys produced at Sapa Industrial Extrusions comply with 0.4% Minimum Lead per RoHS, with the exception of 6262 alloy.

In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1.

Shipped in the USA or Other Qualified Countries as Defined by DPARS X25321.1

Made in USA

THYSSENKRUPP MATERIALS NA
DARIAEROSPACE
ALUMINUM ALLOY 6061-T651
0.25" X 2.50" X 144.0000"
PART NO:

PO/Ref: 13482 /CHANTEL

Warrantee that this is a true copy of the report
submitted to the producer of the material or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PRC-603520-004

18-Feb-11
18/2/11



Sapa Industrial Extensions
53 POTTSVILLE STREET
CRESSINA, PA
J7929-0187

Certified Inspection Report

Cart Number	Page
SAPA209300	Page 2 of 3
Cart Creation Date	Cart Print Date
29-SEP-10	29-SEP-10

Alloy	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Others Each	Others Total
6061	—	0.15	—	—	—	—	—	—	0.05	—	0.15	—	—	—

Comparative Results

Matl/Cast	Si	Fe	Cr	Al	Others Each	Others Total	Others Each	Others Total
0049122	0.59	0.29	0.20	0.10	0.25	0.05	0.04	0.01
5024370	0.65	0.26	0.23	0.03	0.37	0.05	0.03	0.02

Mechanical Property - Test Limits

Test Type	Test Number	UTS - L		TTS - L		EL 4D-Long		
		UTS	UTS	TTS	TTS	EL 4D	EL 4D	
UTS	10511	0.004	0.004	0.004	0.004	—	—	
TTS	10511	—	—	—	—	—	—	
EL 4D	10511	—	—	—	—	—	—	
UTS	10511/052	2	42.7	41.6	39.3	41.6	16.0	16.0
UTS	10511/004	—	—	—	—	—	—	
TTS	10511	—	—	—	—	—	—	
EL 4D	10511	—	—	—	—	—	—	
UTS	10511/004	—	—	—	—	—	—	
TTS	10511	—	—	—	—	—	—	
EL 4D	10511	—	—	—	—	—	—	
UTS	10511/004	—	—	—	—	—	—	
TTS	10511	—	—	—	—	—	—	
EL 4D	10511	—	—	—	—	—	—	

Cert Notes

Products manufactured with a T651 temper will meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method.

All Alloys Produced at Sapa Industrial Extensions comply with 6.4% Minimum Lead per RoHS, with the exception of 6262 alloy.

In accordance with IR 20284, Test Report Type 2.2 and Certificate Type 2.1.

THYSSENKRUPP MATERIALS NA
DART AEROSPACE
 ALUMINUM FLAT BAR 6061-T651
 625" x 2.50" x 144.0000
 PART NO:

PO/Ref 13482 /CHANTEL
 We certify that this is a true copy of the actual
 certificate issued by the producer of the material or data
 resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEG-697529-004 185611
 Pg 3 of 3

sapa:

Sapa Industrial Extrusions
 53 POTTSVILLE STREET

CRESSONA, PA
 17929-0167

Certified Inspection Report

Cert Number	Page
SAPA289300	Page 3 of 3
Cert Creation Date	Cert Print Date
29-SEP-10	29-SEP-10

Molded in the USA or Other Qualified Countries as Defined by USA MS 325.8721
 Made in USA

